



Think ahead.

## Tork White Lunch Napkin 1 Ply



Article 509300

Colour White

Tork 1 Ply Napkins cover basic needs especially for quick service restaurants and when snacks are being served.

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**Key benefits:**

- Single-ply napkin - lower costs at standard performance
- Engage with guests through custom print - 75% of napkin users read the message

## Environmental

### Production

This product is produced at ALTOPASCIO mill, IT and certified according to ISO 9001, ISO 14001 (Environmental management systems), CoC-PEFC, ISO 45001, ISO 50001 and FSC Chain-Of-Custody.

This product is certified for FSC®.

High product quality is secured through quality and hygiene management systems throughout production, storage and transport.

- defoamers (surfactants and dispersing agents)
- pH-control (sodium hydroxide and sulphuric acid)
- retention aids (chemicals that help to agglomerate small fibres to prevent fibre loss)
- Coating chemicals (that help to control the creping of the paper to make it soft and absorbent)

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United Kingdom

In most of our mills we do not add optical brighteners.

### Content

The product is made from

Virgin pulp fibres are produced out of softwood or hardwood. The wood is subject to chemical and/or mechanical processes where the cellulose fibres are separated out and lignin and other residuals are removed.

To reuse broke we use:

The packaging material is made from paper or plastic.

### Destruction

This product is suitable in normal waste handling systems by the community. Used products should not be handed over to recycling systems.

### Chemicals

All chemicals (process aids as well as additives) are assessed from an environmental, occupational health and safety and product safety point of view.

### Environmental certification

We do not use softeners for professional hygiene products.

Virgin pulp

Bleaching is a cleaning process of the fibres and the aim is to achieve a bright pulp, but also to get a certain purity of the fibre in order to achieve the demands for hygiene products and in some cases to meet the requirements for food safety.

This product is certified for Compostable.

- Pulping aid (chemicals that help to repulp wet strong paper)

This product is certified for the EU Ecolabel.

### Food Contact

This product fulfills the legislative requirements for Food Contact materials, confirmed by external certification performed by a third party. The product is safe for wiping food contact surfaces and may also come occasionally into contact with foodstuffs for a short period of time.

To control product performance we use additives:

There are different methods used today for bleaching: ECF (elementary chlorine free, where chlorine dioxide is used, and TCF (totally chlorine free) where ozone, oxygen and hydrogen peroxide is used.

### Article creation date and latest article revision

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### Packaging

Fulfilment of Packaging and Packaging Waste Directive (94/62/EC): Yes

### Material

Virgin fibres

In the cleaning of our waste water we use flocculation agents and nutrients for the biological treatment to secure that no negative impact on water quality comes from our mills.

- Wet strength agents (for Wipers and Hand Towels)
- Dry strength agents (are used together with mechanical treatment of the pulp to make strong products like wipers)
- For coloured papers dyes and fixatives (to secure perfect fastness of the colour) are added
- For printing products printing inks (pigments with carriers and fixatives) are applied
- For multi ply products we often use water soluble glue to secure the integrity of the product

In order to maintain a stable process and product quality the paper manufacturing process is supported by the following chemicals/ process aids:

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