

Tork Wiping Paper Plus



Environmental	
Production	This product is produced at SKELMERSDALE mill, GB and certified according to ISO 9001, BRC-IoP, ISO 14001 (Environmental management systems), OHSAS 18001 and FSC Chain-Of-Custody.
Essity UK Ltd, Southfields Road, Dunstable, Bedfordshire LU6 3EJ,	In order to maintain a stable process and product quality the paper manufacturing process is supported by the following chemicals/ process aids:
United Kingdom	 defoamers (surfactants and dispersing agents) pH-control (sodium hydroxide and sulphuric acid) retention aids (chemicals that help to agglomerate small fibres to prevent fibre loss) Coating chemicals (that help to control the creping of the paper to make it soft and absorbent)
	The packaging material is made from paper or plastic.
Chemicals	All chemicals (process aids as well as additives) are assessed from an environmental, occupational health and safety and product safety point of view. To control product performance we use additives:
	Bleaching of the recovered pulp is made with chlorine-free bleaching agents (hydrogene peroxide and sodium dithionite). Except for Natural Napkins that are unbleached.
	 Wet strength agents (for Wipers and Hand Towels) Dry strength agents (are used together with mechanical treatment of the pulp to make strong products like wipers)
	 For coloured papers dyes and fixatives (to secure perfect fastness of the colour) are added For printed products printing inks (pigments with carriers and fixatives) are applied For multi ply products we often use water soluble glue to secure the intregrity of the product
	In the cleaning of our waste water we use flocculation agents and nutritients for the biological treatment to secure that no negative impact on water quality comes from our mills. Recovered paper can be produced both from collected newsprint, magazines and office waste. The choice of
	recovered paper grades, is made for each product, depending on its specific requirements on performance properties and brightness. The paper is dissolved in water, washed and treated with chemicals under high temperature and screened to separate out impurities.
	This product is certified for FSC®. High demands are put on quality and purity of recovered fibres, considering each step of the chain (collecting, sorting, transporting, storage, use), to ensure safe and hygienic products. High product quality is secured through quality and hygiene management systems throughout production,
	storage and transport. Bleaching is a cleaning process of the fibres that is often used. The aim is then to achieve a bright pulp, but also to get a certain purity of the fibre in order to achieve the demands for hygiene products and in some cases to meet the requirements for food safety. We do not use softeners for professional hygiene products.
Material	Recycled fibres
	 Pulping aid (chemicals that help to repulp wet strong paper) Flocculation chemicals (that help to clean out printing inks and fillers from recovered paper) Bleaching agents (to increase the brightness of pulp from recovered paper)
Food Contact	This product fulfills the legislative requirements for Food Contact materials, confirmed by external certification performed by a third party. The product is safe for wiping food contact surfaces and may also come occasionally into contact with foodstuffs for a short period of time. Recycling of paper is an efficient use of resources as the wood fibres are used more than once. Recycled fibres
Deskering	Chemicals Fulfilment of Packaging and Packaging Waste Directive (94/62/EC): Yes
Packaging	- Gillin (Ch. C. F. Goldging Gild F. Goldging Fradic Diroctive (CH. 02/EC), Tos
Environmental certification	
Article creation date and latest article revision	Date of issue: 19-04-2019 Revision date: 04-05-2021 This product is certified for the EU Ecolabel. To reuse broke and to utilise recovered fibres we use: In most of our mills we do not add optical brighteners but it often occurs in recovered paper since it is used in printing paper.
Content	The product is made from For bleached products we use bleaching agents (to increase the brightness of pulp from recovered paper).

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